**Köracur TR 280**

Polyisocyanate-based hardener for increasing resistance to temperature, hydrolysis, plasticizer, oil, grease and acid

- Suitable for PUR- and CR-adhesives
- Medium reaction time

### Technical Data

<table>
<thead>
<tr>
<th>Base</th>
<th>Polyisocyanate, solvent transparent</th>
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<tbody>
<tr>
<td>Colour</td>
<td></td>
</tr>
<tr>
<td>Density</td>
<td>approx. 1.03 g/cm³</td>
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<tr>
<td>Viscosity</td>
<td>approx. 10 mPas</td>
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<tr>
<td>Adhesive</td>
<td>Körabond, Köraplast, Körifix</td>
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<tr>
<td>Mixing ratio</td>
<td>approx. 5 – 10 %</td>
</tr>
<tr>
<td>Pot life</td>
<td>approx. 4 – 6 h mixed with Körabond</td>
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<tr>
<td></td>
<td>approx. 6 – 8 h mixed with Köraplast</td>
</tr>
</tbody>
</table>

### Processing

**Processing temperature**

Do not process adhesive, hardener and materials to be bonded below +18°C. Undercooled adhesive should be warmed up at least 1 day at 25 – 30°C and shaken before use.

**Processing**

Mix homogeneously 5 – 10 % (weight, related to the adhesive) hardener **Köracur TR 280** to the adhesive. Wait 10 minutes (reaction time) before use. Process the 2-component mixture within the indicated pot life.

When exceeding the pot life, viscosity of mixture will increase rapidly and processing is no more possible.
**CLEANING**

Körasolv CA, Körasolv M

**SPECIAL NOTES**

**Storage**

9 months at +18°C.

Containers, tin and adhesive vessels are to be kept tightly closed in order to avoid influence on humidity.

**SAFETY**

Please notice the indications on our EC-safety-data-sheets and the safety-indications on the labels of each product for the treatment of our products.

Especially the directions of the Dangerous Substance Regulation have to be respected.

Keep the EC-safety-data-sheet of the product you treat ready to hand. It gives you valuable indications for the safe usage, disposal and in case of accidents.

**PACKAGING UNITS**

Alu-bottle à 800 g (6 per carton)
Glass-bottle à 100 g (10 per carton)

**PRODUCT NUMBER**

C 41680

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For safety related data please refer to the safety data sheet!

Please note: All given data are based on careful examination in our laboratories and our past practical experience. These are non-binding indications. Given the high number of materials appearing on the market and the different methods of use which are beyond our influence and control, we naturally cannot accept any responsibility for the results of your work, also with regard to third party patent rights. We recommend that sufficiently thorough tests be carried out to as certain whether the product described will meet the requirements of your particular case. Please also note our Terms of Sale, Delivery and Payment. This Product information replaces all previous issues.